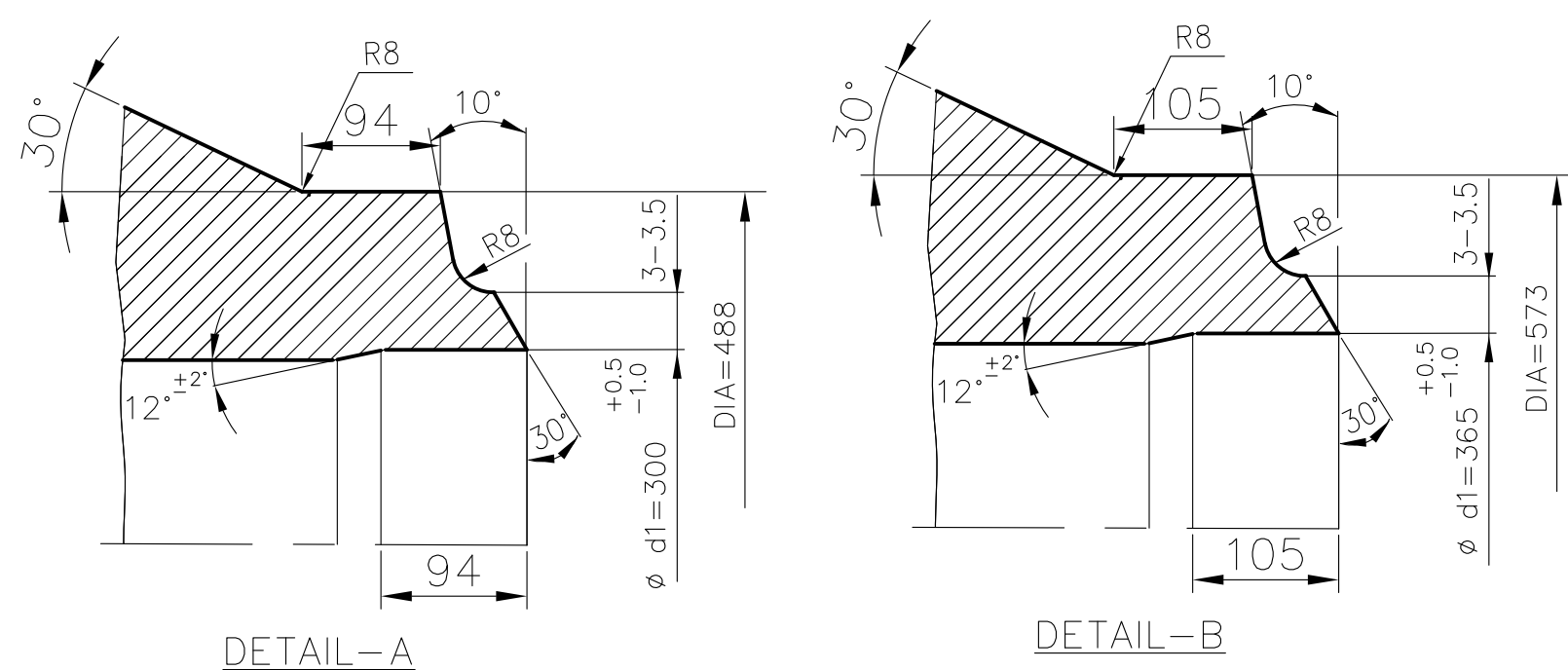
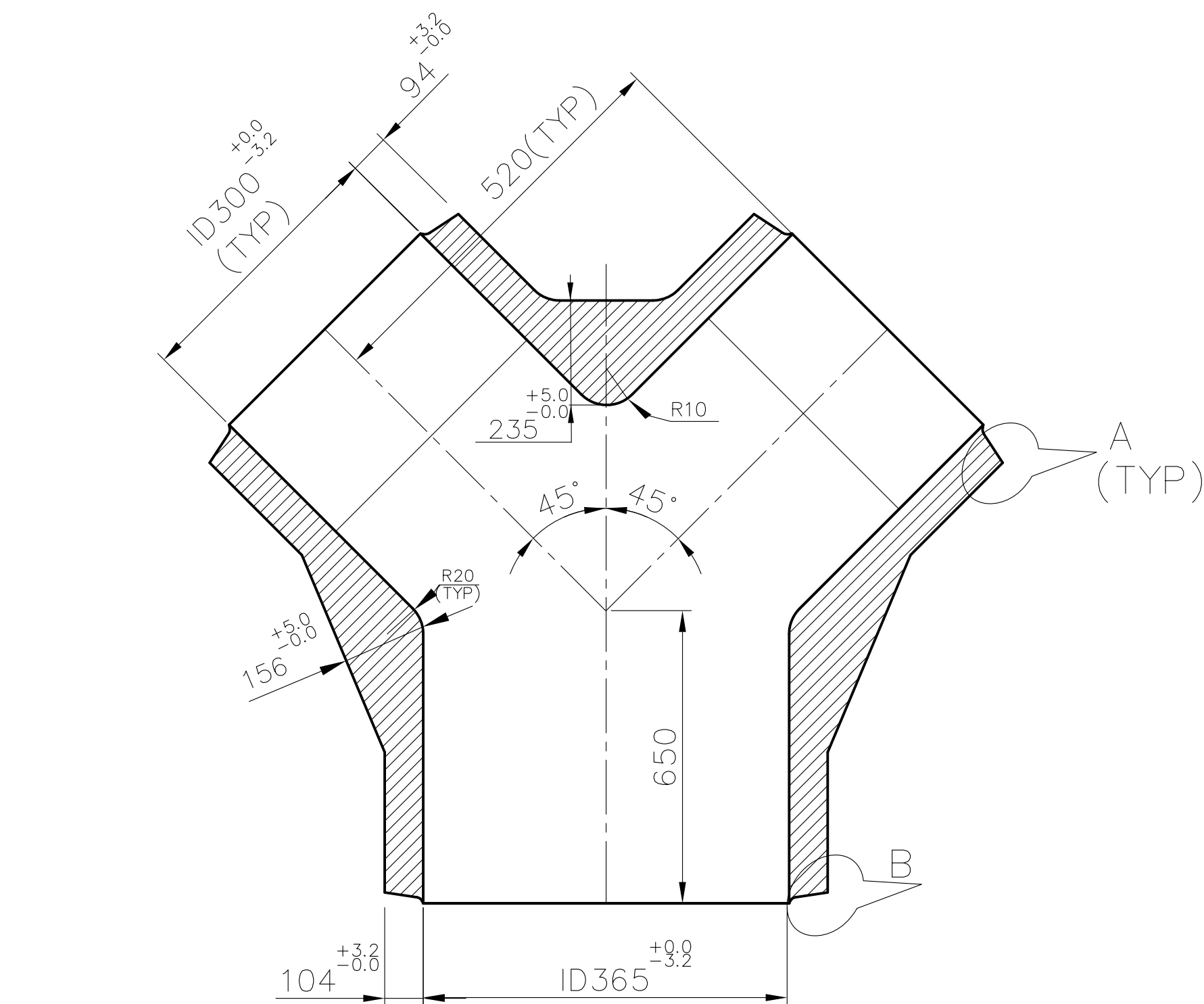


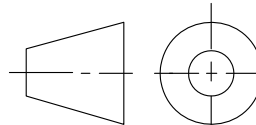
DRAFTING No.

12.5



REV 02	DATE	ALTD :	REV 01	DATE	ALTD :
		APPD :			APPD :

1. DESIGN PRESSURE: 298 Kg/cm (g)
2. DESIGN TEMPERATURE : 608 °C
3. FOLLOW TDC: AS APPLICABLE
4. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR & EN-13480-3
5. CONSTRUCTION SHALL BE SEAMLESS / FORGED
6. MATERIAL SPECIFICATION SHALL BE SA182F92
7. CONNECTING PIPE SIZES ID365X104/ID300X94/ID300X94
8. VENDOR DRAWINGS WITH DIMENSIONS AND ACTUAL WEIGHT SHALL BE SUBMITTED FOR APPROVAL BEFORE MANUFACTURING.
9. WEIGHT MENTIONED IN THE BOM IS INDICATIVE ONLY

01	Y –PIECE ID365X104/ID300X94	3–80–300–34689		92 505 180 0000 SA 182 F92	A	2000,000 1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME RP SINGH	SIGN	DATE 19.10.18	NO OF ITEMS
			CHD	KONDAPA NAIDU		19.10.18	
			APPD	R.SESHAGIRI		19.10.18	
DEPT.	GRADE OF UN TOL DIM		SCALE N.T.S.	WEIGHT (Kg). ~2000	BHEL PO REF.NO:		ITEM No.
CODE	C/M/F						
TITLE Y-PIECE (ID365X104/ID300X94–SA182F92)				CARD CODE U 01	DRAWING No. 3-80-300-34689		REV 00